#### **Proposed Item for Biobased Designation**

The following biobased product information has been collected to support item designation by USDA for the BioPreferred Program. This summary reflects data available as of July 9, 2007.

### **Title: Specialty Precision Cleaners & Solvents**

**Description:** Solvents and cleaners used in specialty applications. These materials may be used in either neat solution, diluted with water, or in hand wiping applications.

**Manufacturers Identified:** 5 manufacturers producing Specialty Precision Cleaners & Solvents have been identified through internet searches, manufacturer's directories, trade associations, and company submissions.

**Industry Associations Investigated:** The following industry associations have been investigated for member companies producing Specialty Precision Cleaners & Solvents:

- Biobased Manufacturers Association
- United Soybean Board
- American Chemistry Council
- National Association of Manufacturers

**Commercially Available Products Identified:** Of the manufacturers identified, 7 Specialty Precision Cleaners & Solvents are commercially available on the market.

**Product Information Collected:** Specific product information including company contact, intended use, biobased content, and performance characteristics have been collected on 2 Specialty Precision Cleaners & Solvents.

**Industry Performance Standards:** Product information submitted by biobased manufacturers indicate that have typically been tested to the following industry standards:

- ASTM F1110 Standard Test Method for Sandwich Corrosion Test
- ASTM F519 Standard Test Method for Mechanical Hydrogen Embrittlement Evaluation of Plating Processes and Service Environments

**Samples Tested for Biobased Content:** 3 samples of Specialty Precision Cleaners & Solvents have been submitted to independent laboratories for biobased content testing as specified by ASTM standard D6866-04.

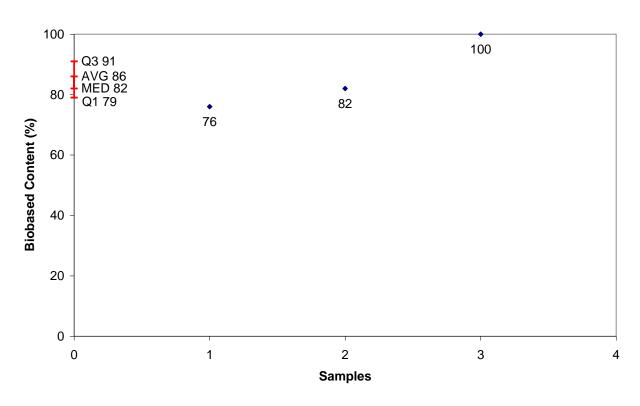
**Biobased Content Data:** Results from biobased content testing of Specialty Precision Cleaners & Solvents indicate a range of content percentages from 76% minimum to 100% maximum biobased content as defined by ASTM D 6866-04. A detailed distribution of biobased content levels is included as Appendix A.

**Products Submitted for BEES Analysis:** Life-cycle cost and environmental effect data for 1 Specialty Precision Cleaners & Solvents have been submitted to NIST for BEES analysis.

**BEES Analysis:** The life-cycle costs of the submitted Specialty Precision Cleaners & Solvents range from \$32.22 minimum to \$32.22 maximum per usage unit. The environmental scores range from 0.0350 minimum to 0.0350 maximum. A detailed summary of the BEES results is included as Appendix B.

# Appendix A - Biobased Content Data

# **Specialty Precision Cleaners & Solvents**



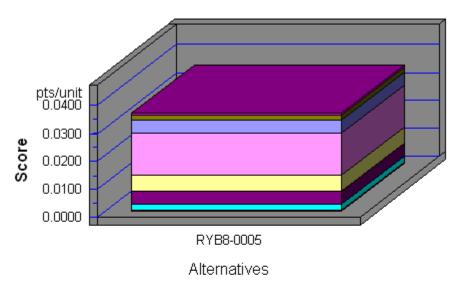
	Manufacturers Identified	Products Identified	C14	BEES
1	RYB8	RYB8-0005	76	Yes
2	RYB8	RYB8-0001	82	
3	E676	E676-0001	100	

## Appendix B - BEES Analysis Results

Functional Unit: 1 gallon of specialty precision cleaner/solvent

# **Environmental Performance**

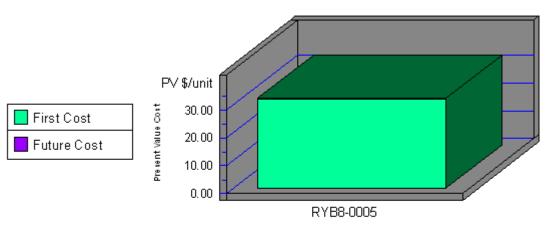




#### Note: Lower values are better

Category	RYB8-0005	
Acidification5%	0.0000	
Crit. Air Pollutants6%	0.0006	
Ecolog. Toxicity11%	0.0019	
Eutrophication5%	0.0046	
Fossil Fuel Depl5%	0.0147	
Global Warming16%	0.0059	
Habitat Alteration16%	0.0000	
Human Health11%	0.0047	
Indoor Air11%	0.0000	
Ozone Depletion5%	0.0000	
Smog6%	0.0021	
Water Intake3%	0.0005	
Sum	0.0350	

# Economic Performance



## Altematives

Category	RYB8-0005	
First Cost	32.22	
Future Cost 3.9%	0.00	
Sum	32.22	

Specialty Precision Cleaners and Solvents						
Impacts	Units	RYB8-0005				
Acidification	millimoles H <sup>+</sup> equivalents	2.73E+03				
Criteria Air Pollutants	microDALYs	1.97E+00				
Ecological Toxicity	g 2,4-D equivalents	1.40E+01				
Eutrophication	g N equivalents	1.76E+01				
Fossil Fuel Depletion	MJ surplus energy	1.03E+02				
Global Warming	g CO <sub>2</sub> equivalents	9.38E+03				
Habitat Alteration	T&E count	0.00E+00				
Human Health	g C <sub>7</sub> H <sub>8</sub> equivalents	6.84E+04				
Indoor Air Quality	g TVOCs	0.00E+00				
Ozone Depletion	g CFC-11 equivalents	4.14E-06				
Smog	g NO <sub>x</sub> equivalents	5.26E+01				
Water Intake	liters of water	8.52E+01				
Functional Unit		1 gallon of specialty				
Functional Unit		cleaner/solvent				

1 Following are more complete descriptions of units:
Acidification: millimoles of hydrogen ion equivalents; Criteria Air
Pollutants: micro Disability-Adjusted Life Years; Ecological Toxicity:
grams of 2,4-dichlorophenoxy-acetic acid equivalents;
Eutrophication: grams of nitrogen equivalents; Fossil Fuel
Depletion: megajoules of surplus energy; Global Warming: grams
of carbon dioxide equivalents; Habitat Alteration: threatened and
engangered species count; Human Health: grams of toluene
equivalents; Indoor Air Quality: grams of Total Volatile Organic
Compounds; Ozone Depletion: grams of chloroflourocarbon-11
equivalents; Smog: grams of nitrogen oxide equivalents; and Water
Intake: liters of water.